



RALLYMIG 161 I (v2)

Control program	10001101	1.18	(B8)
Welding program	10646201	D0	

Please note: the machine can only accept SD-cards up to 2 GB in size

Date	RallyMIG ² Control software 10001101	Welding program 10646201
04-12-2017	1,18 (B8) <ul style="list-style-type: none"> Last calibration value is shown now before new calibration is started. 	D0 <ul style="list-style-type: none"> No change
18-07-2017	1,17 (B7) <ul style="list-style-type: none"> Calibration of wire speed is improved in order to make better welding performance in all programs. Calibration is now made in two points. 3 m/min and 11 m/min. 	D0 <ul style="list-style-type: none"> No change
07-04-2017	1,16 (B6) Do not use this version. <ul style="list-style-type: none"> Improved welding performance in low wire speed area in general for all welding programs. Calibration speed is reduced to 3 meter/minute. 	D0 <ul style="list-style-type: none"> Improved welding performance in low wire speed area in P111 (Fe 0.8mm 82/18)
21-12-2016	1,15 (B5) <ul style="list-style-type: none"> Automatic torch regulation detection is working better now. 	C8 <ul style="list-style-type: none"> No change
21-01-2016	1,14 (B4) <ul style="list-style-type: none"> Post flow time is reduced. 	C8 <ul style="list-style-type: none"> No change
28-09-2015	1,13 (B3) <ul style="list-style-type: none"> No change 	C8 <ul style="list-style-type: none"> Updated minimum current to 8A in all programs, to avoid arc-out.
16-04-2015	1,13 (B3) <ul style="list-style-type: none"> No change 	C7 <ul style="list-style-type: none"> No change for RallyMIG 161i.
02-02-2015	1,13 (B3) <ul style="list-style-type: none"> 0.9 mm programs are added. 	C6 <ul style="list-style-type: none"> Added pulse in P509 (0.9mm - CuAl8) Added P369 (0.9mm - AlMgMn), P446 and P569

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		<p>(0.9mm - CuSi3)</p> <ul style="list-style-type: none"> Hotstart default values are adjusted
28-03-2014	<p>1,12 (B2)</p> <ul style="list-style-type: none"> Changes made in version 1,11(B1) are removed again. Changes made in hardware instead. 	<p>No changes.</p> <p>Same as Omega MK2</p> <p>See Omega MK2 software history for 10646201</p>
14-03-2014	<p>1,11 (B1)</p> <ul style="list-style-type: none"> Torch control changed to compensate for poor +15V supply. 	<p>Same as Omega MK2</p> <p>See Omega MK2 software history for 10646201</p>
11-02-2014	<p>1,10 (B0)</p> <ul style="list-style-type: none"> No change 	
01-11-2013	<p>1,10 (B0)</p> <ul style="list-style-type: none"> First release. 	C1