



## FOCUS TIG 200 software history

FocusTIG 200	10005002 (not incl. on SD card)	1.30
FocusTIG 200 PFC (>01.05.2013)	10005003 (not incl. on SD card)	1.07

Dato	10005003
22-06-2015	<b>1.07</b> <ul style="list-style-type: none"><li>Support for new production test system is implemented.</li></ul>
31-10-2014	<b>1.06</b> <ul style="list-style-type: none"><li>Changed default Pre-flow setting from 0 to 0.2s. The machine must be reset to factory settings after software update (use the "F.SE" menu).</li><li>Fixed problem with the arch extinguishing after about 3s in AC mode with the AC-t balance set to 45%.</li></ul>
10-03-2014	<b>1.05</b> <ul style="list-style-type: none"><li>Support for TIG 200 DC HP PFC</li></ul>
02-09-2013	<b>1.04</b> <ul style="list-style-type: none"><li>Corrected voltage level for MMA anti-stick activation.</li><li>Corrected Ur functionality.</li></ul>
10-06-2013	<b>1.03</b> <ul style="list-style-type: none"><li>Implemented fan control for new PCB 71617072 version E.</li><li>Removed inactive user menu entries - 4T-option and MMA submenu.</li></ul>
07-05-2013	<b>1.02</b> <ul style="list-style-type: none"><li>Corrected calibration routine causing lock of AC inversion.</li></ul>
30-04-2013	<b>1.01</b> <ul style="list-style-type: none"><li>Software for temperature is added.</li></ul>